Addis Ababa University Addis Ababa Institute of Technology School of Chemical and Bio Engineering

Course Name: Process Dynamics and Control (CBEg3162)

Academic Year: 2019/2020 (2012 E.C) Semester II ECTS: 7

Course Objective:

To gain practical and theoretical knowledge related to modeling, simulation and analysis of chemical process; designing, analysis and tuning of feedback and feed forward control systems for single input-single output processes.

Learning Outcomes:

At the end of the course, the students should be able to:

- Explain design steps of control system
- Develop mathematical model and analyze degree of freedom for common chemical processes
- Analyze the dynamic and static behavior of chemical processes with and without controllers
- Analyze stability of controlled processes with feedback controller
- Design PID controller, Tuning and Troubleshooting for feedback control system
- Design Feed forward Controller Based on Steady and Dynamic State Models

Course Contents:

- 1) Introductory Concepts
 - 1.1. Introduction to Process Control
 - 1.2. The Influence of Process Design on Process Control
 - 1.3. Selection of Controlled, Manipulated, and Measured Variables
 - 1.4. Process Safety and Process Control
 - 1.5. Transmission Lines
- 2) Theoretical Models of Chemical Processes
 - 2.1. The Rationale for Dynamic Process Models
 - 2.2. General Modeling Principles
 - 2.3. Degrees of Freedom Analysis
 - 2.4. Dynamic Models of Representative Processes
- 3) Dynamics Behavior of Process
 - 3.1. Laplace Transforms (LT)

- 3.2. Solution of Differential Equations by LT Techniques
- 3.3. Transfer Function and State-Space Models
- 4) Dynamic Behavior of First and Second Order Processes
 - 4.1. Standard Process Inputs
 - 4.2. Response of First-Order Processes
 - 4.3. Response of Integrating Processes
 - 4.4. Response of Second-Order Processes
- 5) Feedback and Feed forward Control
 - 5.1. Feedback Controllers
 - 5.2. Dynamic Behavior and Stability of Closed-Loop Control Systems
 - 5.3. Stability of Closed-Loop Control Systems
 - 5.4. PID Controller Design

Assessment/Evaluation System:

Assignment = 10; Qiuz = 5; Test = 25; Lab = 10 Final = 50

Attendance Requirements:

At least 85 percent of lectures and 100 percent of Laboratory

Reference books

- 1) Seaborg, Process Dynamics and Control (2nd edition), 2004 John Wiley and Sons, Inc (Text)
- 2) Stephanopoulos, G., Chemical Process Control, An Introduction to Theory and Practice, 2002
- 3) Luyben, W.L., Process Modeling, Simulation, and Control for Chemical Engineering, 1974
- 4) B. Wayne Baguette, Process Control, Modeling, Design and Simulation, $2003\,$